



## TEXTRON LYCOMING TWO PACK EPOXY ENGINE TOUCH UP PAINTS

**IP CODE NUMBER:** IP9158 A & B / IP9180 A & B

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### PRODUCT DESCRIPTION

Two pack epoxy touch up paints for use on Textron Lycoming Aero-engines where stoving is not possible or desirable. They can be used on a wide variety of substrates including metals, many synthetic rubbers and plastics.

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### APPROVALS / REFERENCES / SPECS

Approved by Textron Lycoming as engine grey touch up to material specification M4735 and to process specification P6445E - Section 3.2.1.b.

Released to DTD 5555; complies with Mil C-22750

FED STD 595 16081=16099 Grey - Base Component IP9158A & Catalyst IP9158B

FED STD 595 25299 Blue/Green - Base Component IP9180A & Catalyst IP9180B

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### PERFORMANCE

This product has recently undergone testing to the following minimum standard:

100 Hours resistance to salt water fog  
Resistance to engine oil and fuels  
Resistance to dry heat at 180°C

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### APPLICATION

Usually sprayed, but can be brushed.

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### PHYSICAL PROPERTIES

Mixing Ratio	1:1
Thinner	665-550-025
Supply Viscosity	Ready for use
Colour	As above
Gloss Level	Gloss
Film Thickness	10 - 15 microns
Flash Point / Class / UN No	4°C / 3 / Paint UN1263
Pack Size	1 & 5 litre UN approved cans
Shelf Life	12 months

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