



TEXTRON GREY STOVING ENAMEL

IP CODE NUMBER: IP9156-R1

PRODUCT DESCRIPTION

Textron grey stoving enamel is one of the best protective coatings for metals, particularly Aluminium and Magnesium.

Used where maximum protection is needed on Aluminium, Steel, Titanium and Magnesium, for protection against marine and other harsh environments is needed.

APPROVALS / REFERENCES / SPECS

Textron Lycoming to Material Specification M4735 for use in Process Specifications P6426-P4,P5 & P6445-P1,P2,P3. (see IP9158 and IP9180 for touch ups)

Allied Signal (was Textron) Standard Practice Overhaul manual 70-80-01

PERFORMANCE

Tested to the following minimum specification: 100 hours salt water fog, resistance to humidity, Trichloroethylene and re-chromating.

APPLICATION

Apply by conventional spray to a clean pre-treated surface. Stove for 30 - 60 minutes at 190-200°C (375 - 390°F) depending on the amount of coats and the mass of the painted object.

PHYSICAL PROPERTIES

Mixing Ratio	One Part Product
Thinner	665-550-025
Supply Viscosity	65 - 75 seconds B4 Cup at 20°C
Colour	FED STD 595 - 16081 - 16089
Gloss Level	Full Gloss
Film Thickness	Approximately 20 Microns per coat
Flash Point / Class / UN No	4°C / 3 / Paint UN1263
Pack Size	1 & 5 litre UN approved containers
Shelf Life	12 months