



## **ROCKHARD CLEAR STOVING ENAMEL ETHYL GLYCOL ACETATE FREE (2-ETHOXY-ETHYL-ACETATE FREE)**

**IP CODE NUMBER:** 961-450-002

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### **PRODUCT DESCRIPTION**

Based on our phenomenally successful Rockhard clear stoving enamel 576-450-002, this material is also released to DTD 5562. However, the 576-450-002 is an incredibly versatile product and includes dipping abilities. For this purpose, it contains a small amount of Ethyl glycol acetate, or to American customers 2-Ethoxy ethyl acetate. This is of course a not particularly 'friendly' solvent, but in the 576-450-002, it is used to stop what is in England called 'striation' when being dipped.

961-450-002 has been developed specifically for Sikorsky and is released to their spec SS8688, as a spraying product. It must be stressed that it should not be used for dipping but this is often not a problem in a lot of the application areas. Contains no E.G.A - Ethyl Glycol Acetate.

A proprietary material; a signed contract is required from our US office before purchase.

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### **APPROVALS / REFERENCES / SPECS**

Part # 961-450-002  
Sikorsky Aircraft - SS8688  
Hamilton Sundstrand San Diego ESR 1187  
Hamilton Sundstrand - HS 4675 Type 5  
Boeing D210-13512-1

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### **PERFORMANCE**

See 576-450-002

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### **APPLICATION**

See 576-450-002

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### **PHYSICAL PROPERTIES**

Mixing Ratio	Ready for use
Thinner	665-550-025
Supply Viscosity	Ready for use



Colour	Clear / Brown on stoving
Gloss Level	Full Gloss
Film Thickness	20 - 25 micron
Flash Point / Class / UN No	$\geq 21^{\circ}\text{C}$ and $\leq 55^{\circ}\text{C}$ / 3 / Paint UN1263
Pack Size	5 litre containers
Shelf Life	12 months