



ETHYLENE GLYCOL FREE ROCKHARD GLOSS BLACK STOVING ENAMEL

IP CODE NUMBER: 614-150-002R1

PRODUCT DESCRIPTION

961 Type Based Resin

Reformulated 2003 to remove EGA (CAS 111-15-9)

Rockhard epoxy Stoving gloss black enamel has a long history of corrosion protection for metals including Aluminium, Magnesium and Steel. Resistant to a wide range of environments. It is currently being used on aircraft components, heat exchangers and a wide variety of other applications.

APPROVALS / REFERENCES / SPECS

DTD 5562 Previous Reference 444/1081 NSN 8010-99-842-1727

PERFORMANCE

Tested to DTD 5562 which includes: 6 months intermittent salt spray (DEF 1053 method 36), resistance to humidity, Trichloroethylene and re-chromating.

APPLICATION

Usually sprayed but many different application specifications have been drawn up by users and advice is available from our technical department.

PHYSICAL PROPERTIES

Mixing Ratio	One Part Product
Thinner	665-550-025
Supply Viscosity	19 - 24 Seconds B4 cup at 20°C (70°F)
Colour	Black
Gloss Level	Full Gloss
Film Thickness	Approximately 10 microns per coat
Flash Point / Class / UN No	24°C / 3 / Paint UN1263
Pack Size	1 & 5 litre UN approved containers
Shelf Life	12 Months